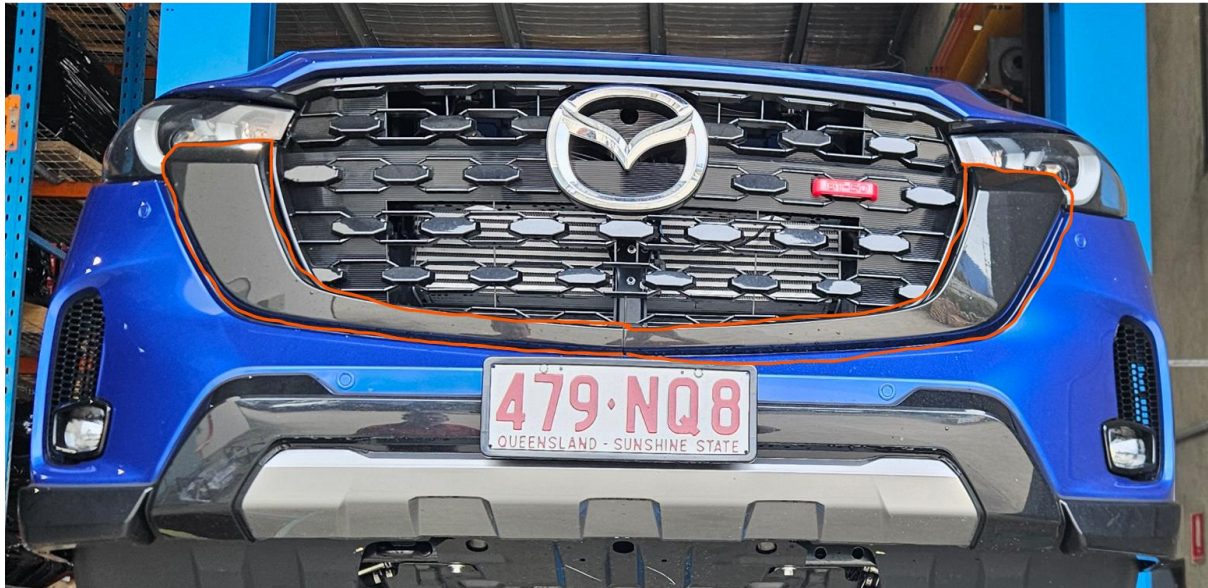


BT50 2025 New Grille and installation guidelines

Grille Cut

1. After removing the complete grille assembly, you will need to remove the large trim from the grille.



Remove the screws from behind the grille to remove the trim.



Cut the excess plastic from the side of the grille based on the following dimension as per the picture. Be careful not to damage the side of the grille as this part is exposed once the grill is fitted.

The bottom excess of the grille will also need to be cut off the entire bottom length of the grille.



The grill should look like this once you have trimmed off the excess plastic.



Infill support brackets.

There are 2 brackets that support the infill piece.

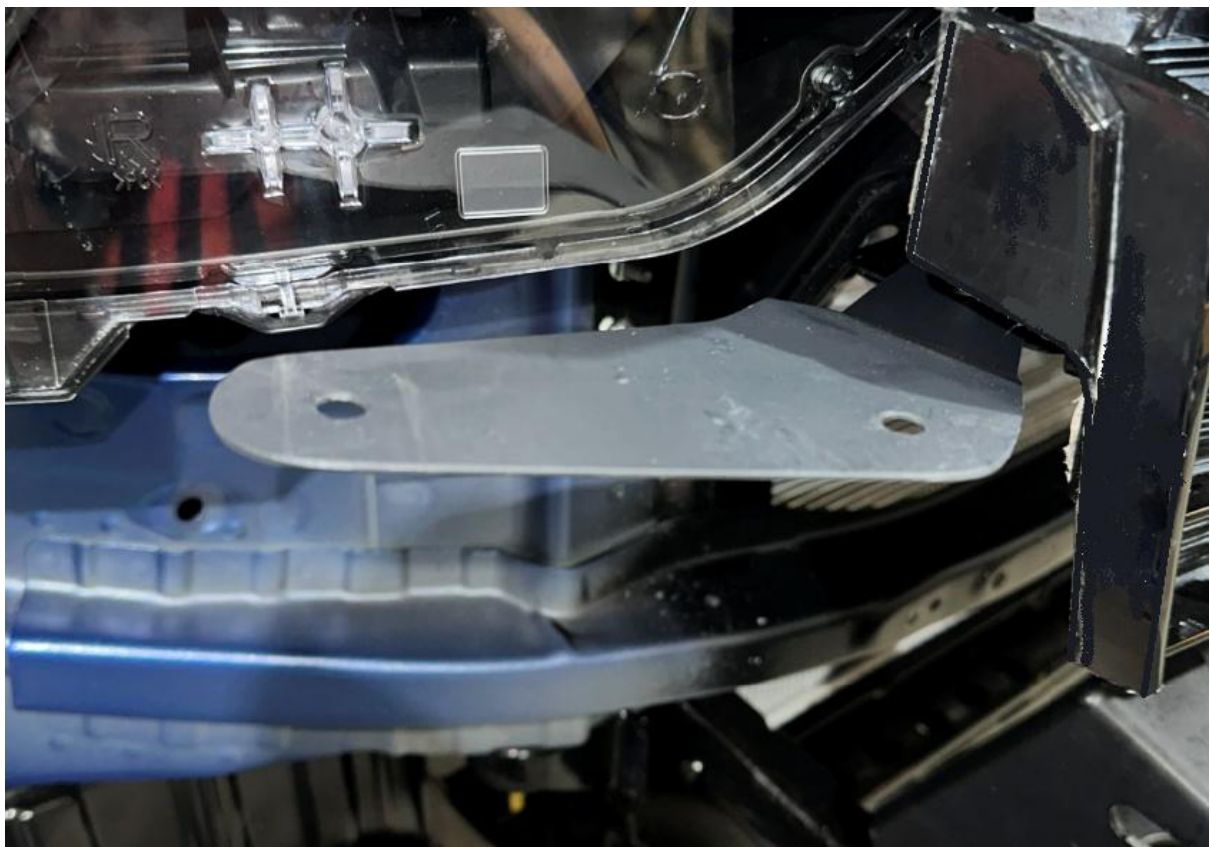
The outer bracket is relatively straight forward and secures to the same bracket as the headlight support bracket.



The inner support bracket is a little more complicated to fit. The bracket has been designed to fit to the top of the “Air Dam” plastic support bracket. The support bracket is shown in the picture.

This is quite a difficult installation as it requires the bolt to be fitted from below the support bracket.

The brackets have been designed so that that can be manipulated slightly to ensure the correct fitment.



Air Dam Support Bracket



Important

When fitting the Infill Pieces please ensure you do not over tighten the bolts as this will break the mounts. “No Power Tools”

The supplied NyLock Nuts will prevent them from working their way loose