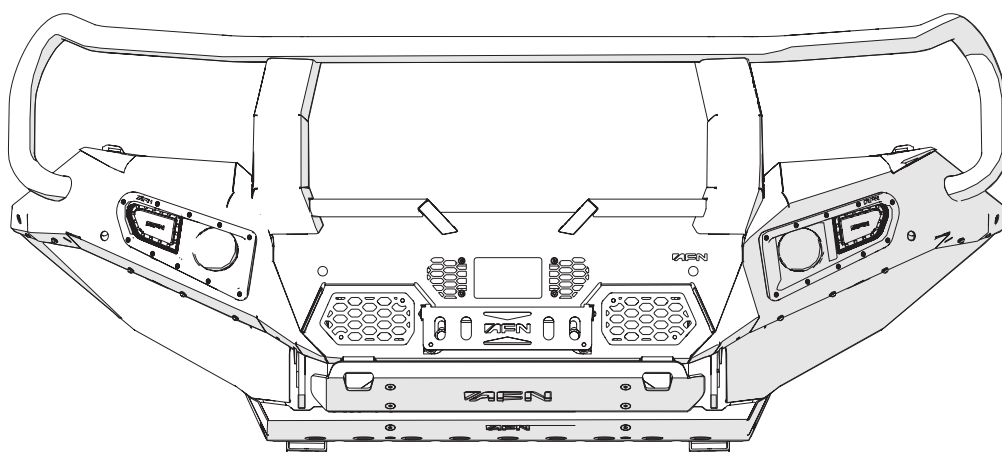


Fitting Instructions

VW Amarok 2023



This manual contains the **VW Amarok** fitting instructions for:

Bull Bar w/ Fog Lights REF: 48002899

Front Bumper w/ Fog Lights REF: 48002927

AFN 4x4 Accessories

Product: **Bull Bar w/ Fog Lights**
 Ref: **48002899**

Product: **Front Bumper w/ Fog Lights**
 Ref: **48002927**

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CHECKLIST

- In this section you have a checklist with all parts included for the installation of your AFN product
- This product should be installed as demonstrated in the product fitting instructions
- If verified that any component is damaged, please contact your nearest AFN distributor
- The specified parts will only fit in the models specified by AFN
- Do not modify any component of the product

This checklist is for product **48002927** and **48002927**.

REF.: 48002891 and 48002927

NUMBER	DESCRIPTION	REFERENCE	QTY	NUMBER	DESCRIPTION	REFERENCE	QTY
1	Bull Bar	47002858	1x	35	Triple Washer M10	46011962	2x
2	Winch Mount	47002889	1x	36	Double Washer M10 and M8	46011963	2x
3	Winch Mount Brackets (Right)	47002828	1x	37	Triple Washer M8	46011964	2x
4	Winch Mount Brackets (Left)	47002827	2x	38	Plate W/ Welded Nuts M10	47002910	2x
5	Winch Mount Reinforcements	46011377	2x	39	Bolt M8x30	45001520	10x
6	Bumper Gril (Left Side) mounted	47002783	1x	40	Nylock Nut M8	45001521	10x
7	Bumper Gril (Right Side) mounted	47002782	1x	41	Washer (Big) M8	45001267	20x
8	Fog Lights Kit (Left Side) mounted	48002545	1x	42	Bolt M10x40	45001718	6x
9	Fog Lights Kit (Right Side) mounted	48002544	1x	43	Bolt M12x30	45001565	2x
10	Brackets for Weldex fog lights mounted	48002853	1x	44	Nylock Nut M12	45001558	2x
11	Day Light (Left Side) mounted	47002089	1x	45	Washer (Big) M12	45001253	4x
12	Day Light (Right Side) mounted	47002088	1x	46	Bolt M6x20	45001648	4x
13	Parking Sensor brackets	48002920	1x	47	Nylock Nut M6	45001522	2x
14	Plate Bracket - Australia mounted	48002882	1x	48	Washer (Big) M6	45001252	4x
15	OEM Gril Bracket (Left Side)	46011834	1x	49	Bolt M10x30	45000956	8x
16	OEM Gril Bracket (Right Side)	46011833	1x	50	Bolt M6x20	45000998	12x
17	OEM Gril Bracket (Middle)	46011728	1x	51	Washer M6	45000979	12x
18	Front Skid Plate	46011866	1x	52	Plastic Washer M6	45001802	12x
19	Front Skid Plate	46011865	1x	53	Cage Nut M6	45001012	16x
20	Plastic Corner Trim (Right Side)	46011730	1x	54	Bolt M4,2x16	45001114	8x
21	Plastic Corner Trim (Left Side)	46011729	1x	55	Plastic Nut	45001113	8x
22	Wing (Right Side)	46011727	1x	56	Radar Bracket	47002867	1x
23	Wing (Left Side)	46011726	1x	57	Bolt M6x20	45001257	5x
24	Inner Bushing	46011560	2x	58	Bolt M3x10	45001045	4x
25	Bolt M10x100x30	45000241	2x	59	Washer M3	45001041	4x
26	Nylock Nut M10	45000017	2x	60	Nylock Nut M3	45001043	4x
27	Washer M10 (Big)	45000010	4x	61	Radar Plastic Cover mounted	46011370	1x
28	Bolt M10x30	45001553	12x	62	Ball Stud Bolt	46011662	2x
29	Nylock Nut M10	45001554	12x	63	Bolt M6x16	45001539	2x
30	Washer M10 (Big)	45001251	30x	64	Bolt M6x16	45001495	6x
31	Shim 4mm	46008194	1x	65	Washer M6	45000500	6x
32	Shim 2,5mm	46008193	1x	66	Nylock Nut M6	45000294	6x
33	Shim 2mm						
34	Shim 4mm						

FITTING INSTRUCTIONS

WARNING:

Before you begin installation, read all instructions thoroughly.
Proper tools will improve the quality of installation and reduce the time required.

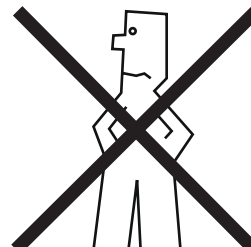
- This product should be installed as demonstrated in the *Product «Fitting Instructions»*;
- The specified parts, will only fit the models specified by **AFN**;
- Do not modify any component of the product;
- It is recommended that this product is installed by specialized and trained personnel;
- AFN doesn't take responsibility for changes made in the vehicle by its manufacturer;
- Work safely and use specialized tools at all times;
- **Always use protective gear.**



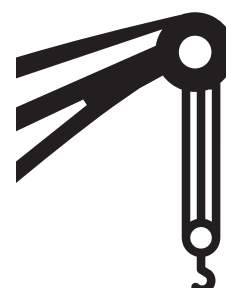
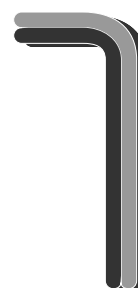
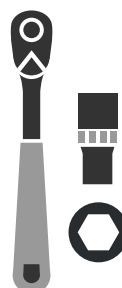
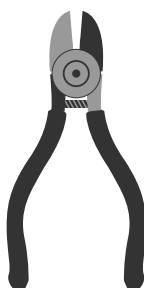
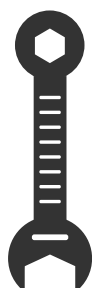
Size	Torque Nm	Torque lbft
M6	9Nm	7lbft
M8	22Nm	16lbft
M10	44Nm	32lbft
M12	77Nm	57lbft

Mouting Time

- 3 Hours
- 2 Persons (recommended)

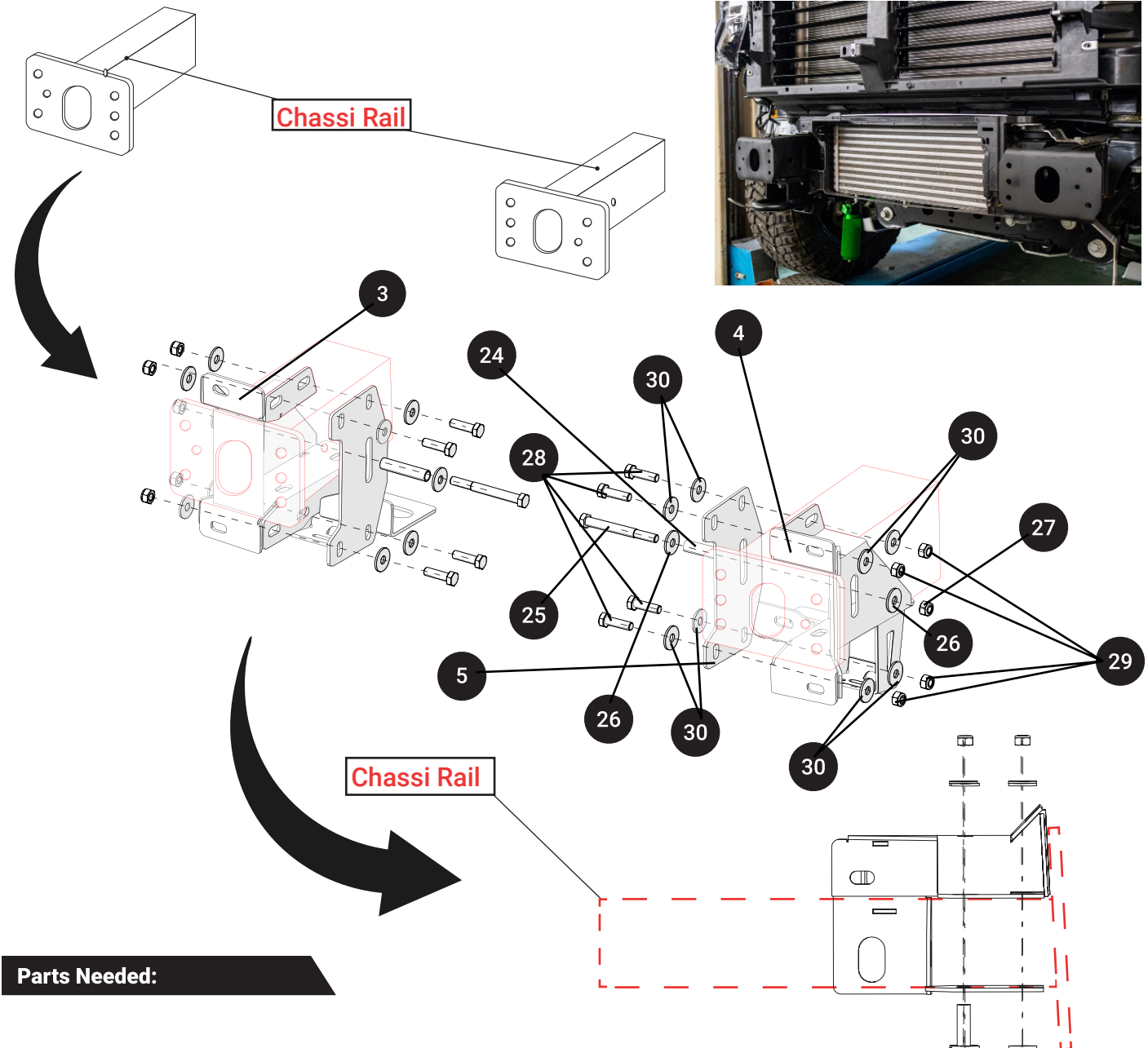


Tools Required

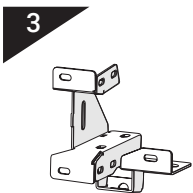


- Screwdriver star head
- Screwdriver flat head
- Wrench
- Wire cutter
- Ratchet wrench
- Allen wrench
- Crane

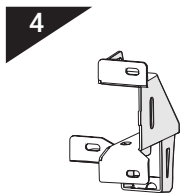
Step 1



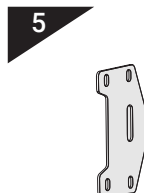
Parts Needed:



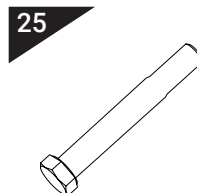
x1 47002828
Winch Mount Brackets
(Right)



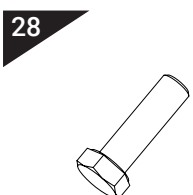
x1 47002827
Winch Mount Brackets
(Left)



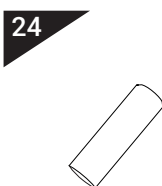
x2 46011377
Winch Mount Reinfor-
cements



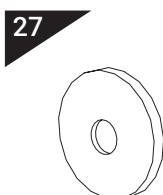
x2 45000241
Bolt M10x100x30



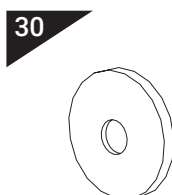
x4 45001553
Bolt M10x35



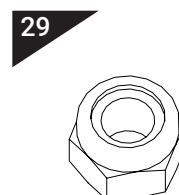
x2 46011560
Inner Bushing



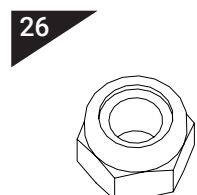
x4 45000010
Washer M10 (big)



x16 45001251
Washer M10 (big)

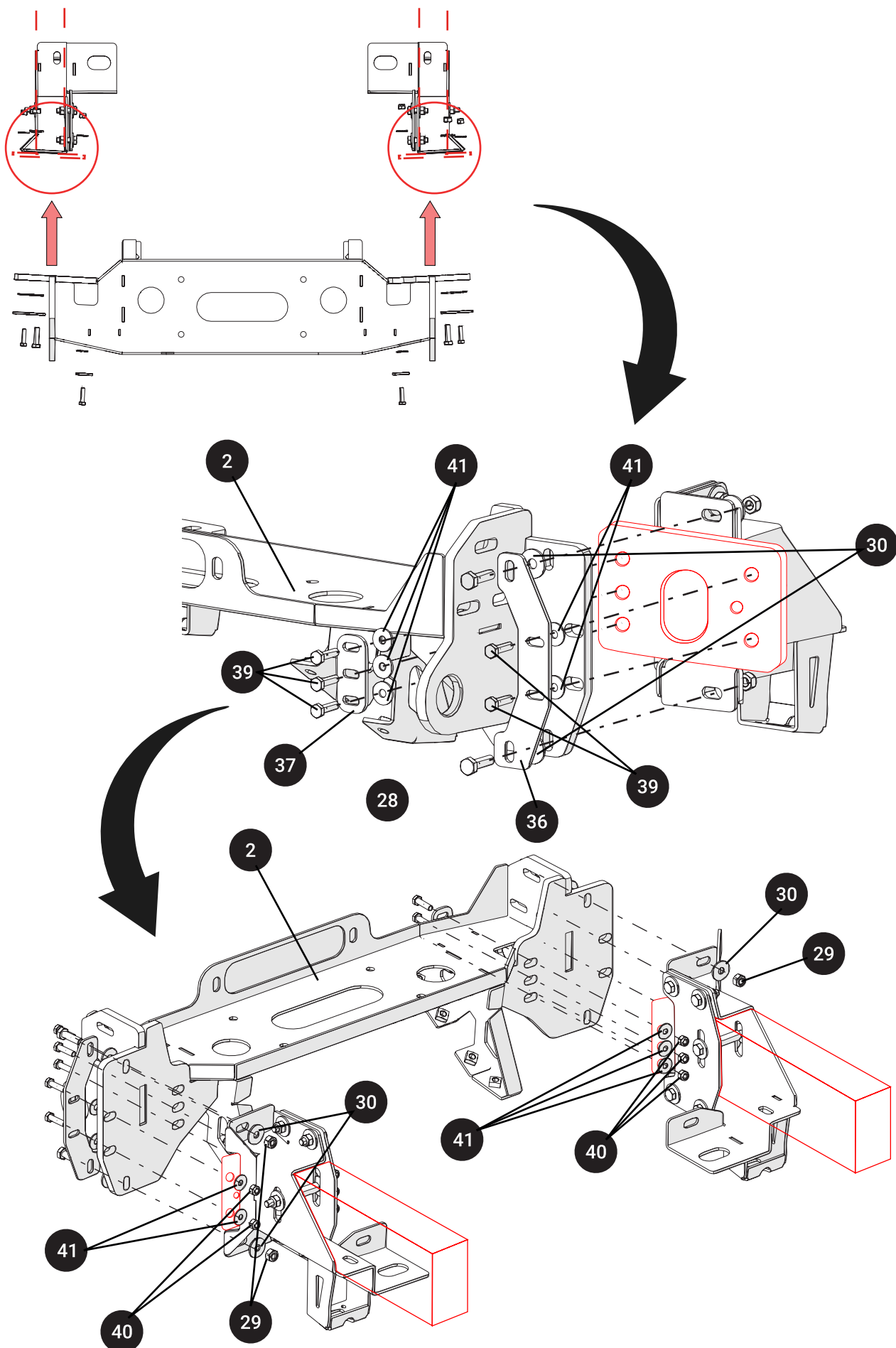


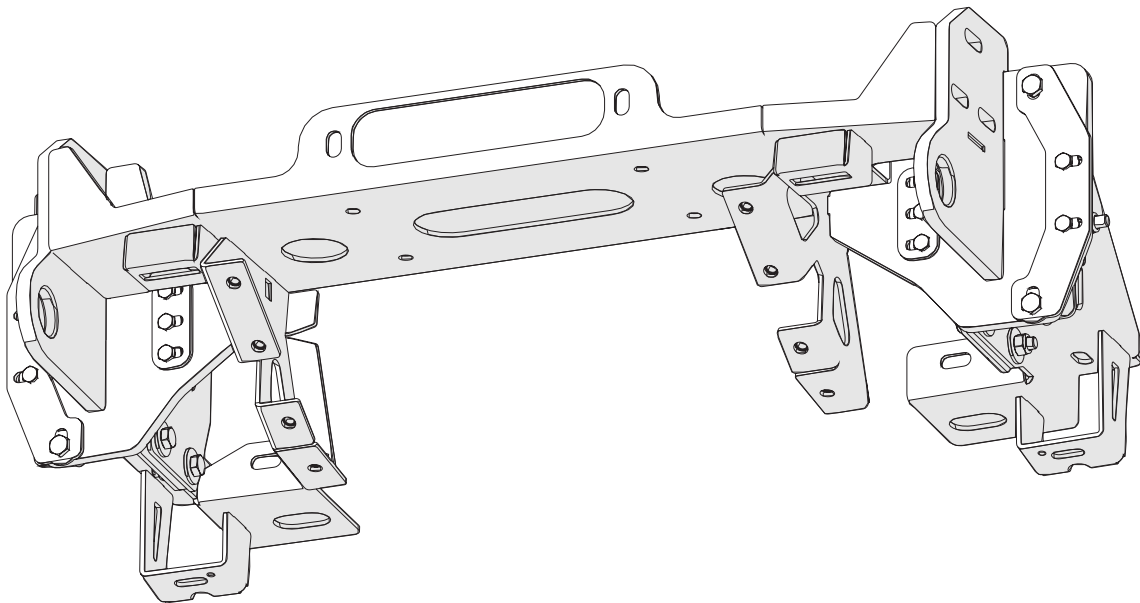
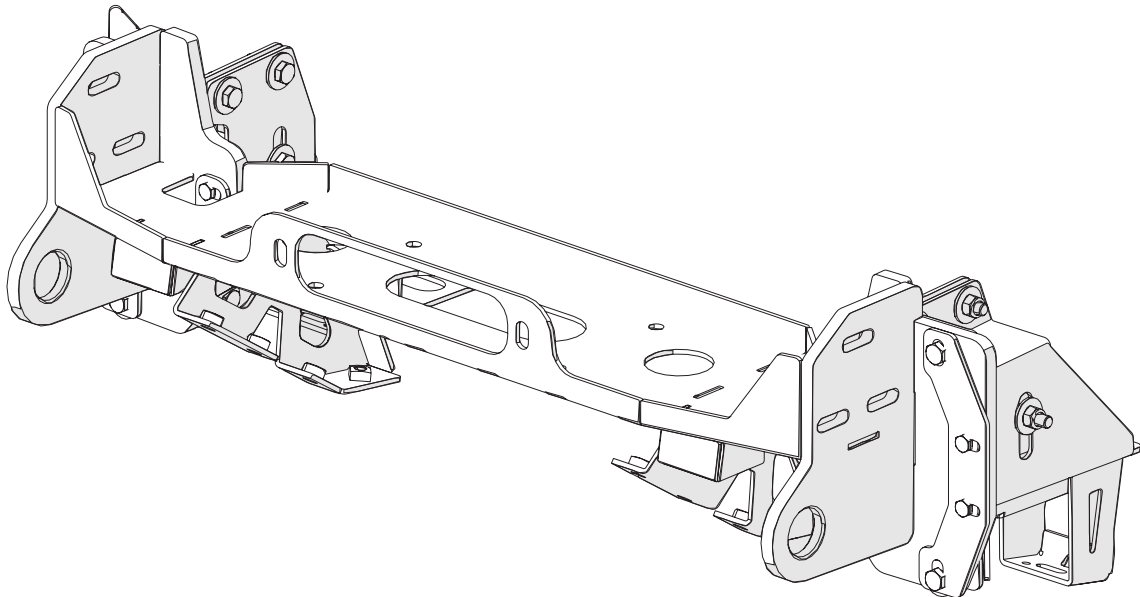
x8 45001554
Nylock Nut M10



x2 45000017
Nylock Nut M10

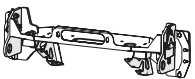
Step 2





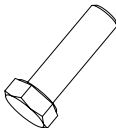
Parts Needed:

2



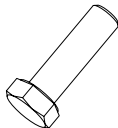
x2 47002889
Winch Mount

28



x4 45001553
Bolt M10x35

39



x4 45001520
Bolt M8x30

36



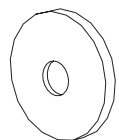
x4 46011963
Double Washer M10
and M8

37



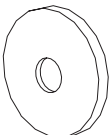
x4 46011964
Triple Washer M10

30



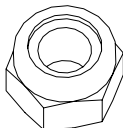
x8 45001251
Washer M10

41



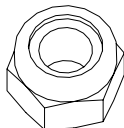
x20 45001267
Washer M8

29



x4 45001554
Nylock Nut M10

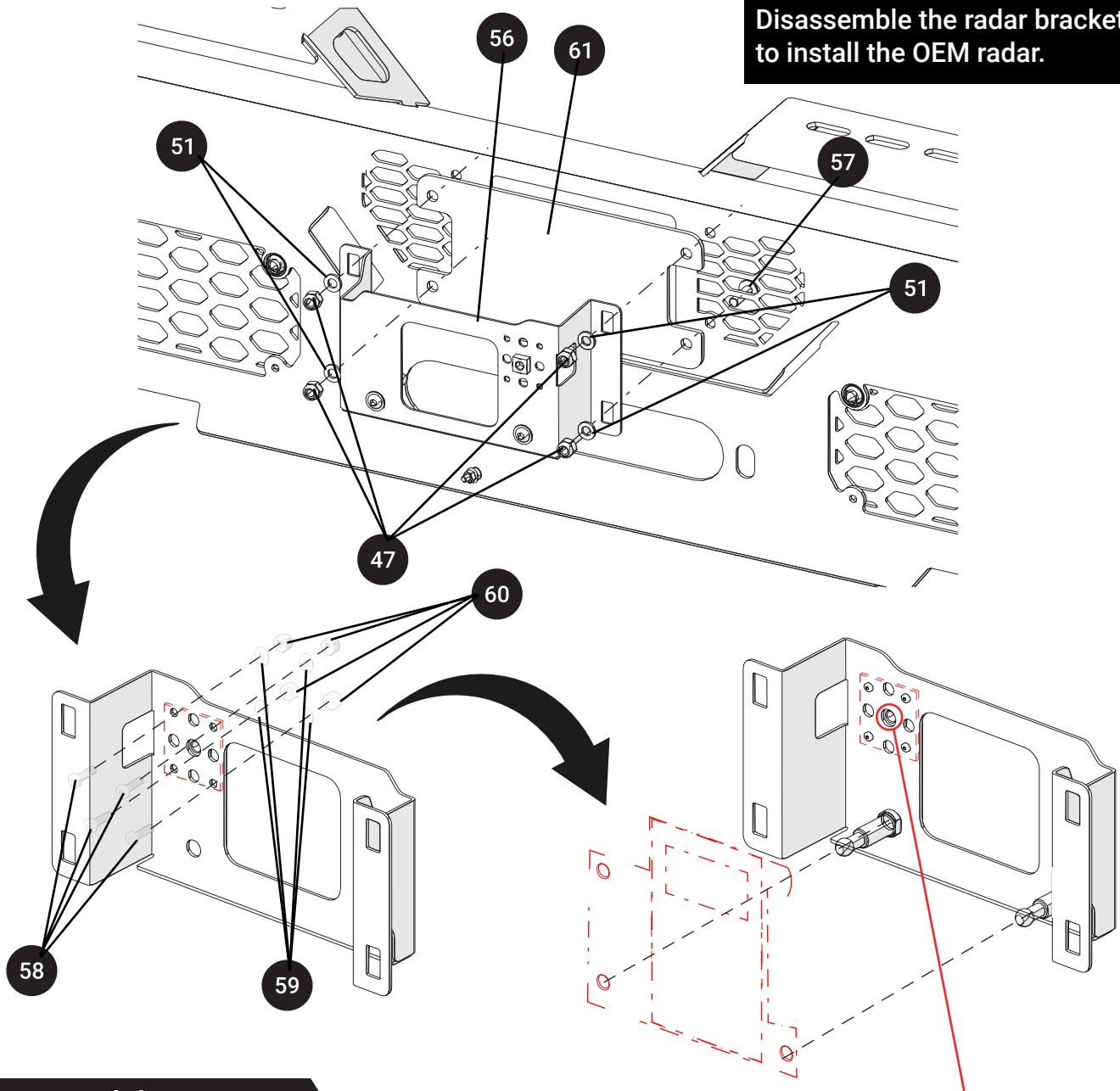
40



x2 45001521
Nylock Nut M8

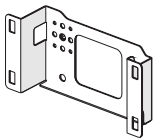
Step 3

Disassemble the radar bracket to install the OEM radar.



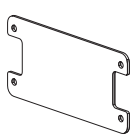
Parts Needed:

56



x1 47002867
Radar Bracket
Mounted

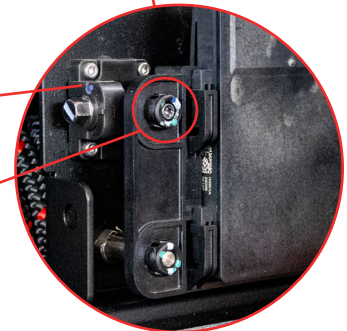
61



x4 46011370
Radar Plastic Cover
Mounted

OEM Radar Bracket

OEM Ball Stud Bolt

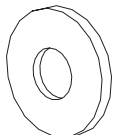


57



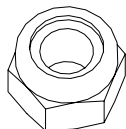
x1 47002889
Bolt M6x20
Mounted

51



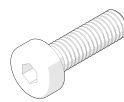
x4 45001041
Washer M6
Mounted

47



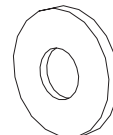
x4 45001522
Nylock Nut M6
Mounted

58



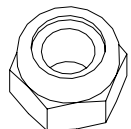
x4 45001045
Bolt M3x10

59



x4 45001041
Washer M3

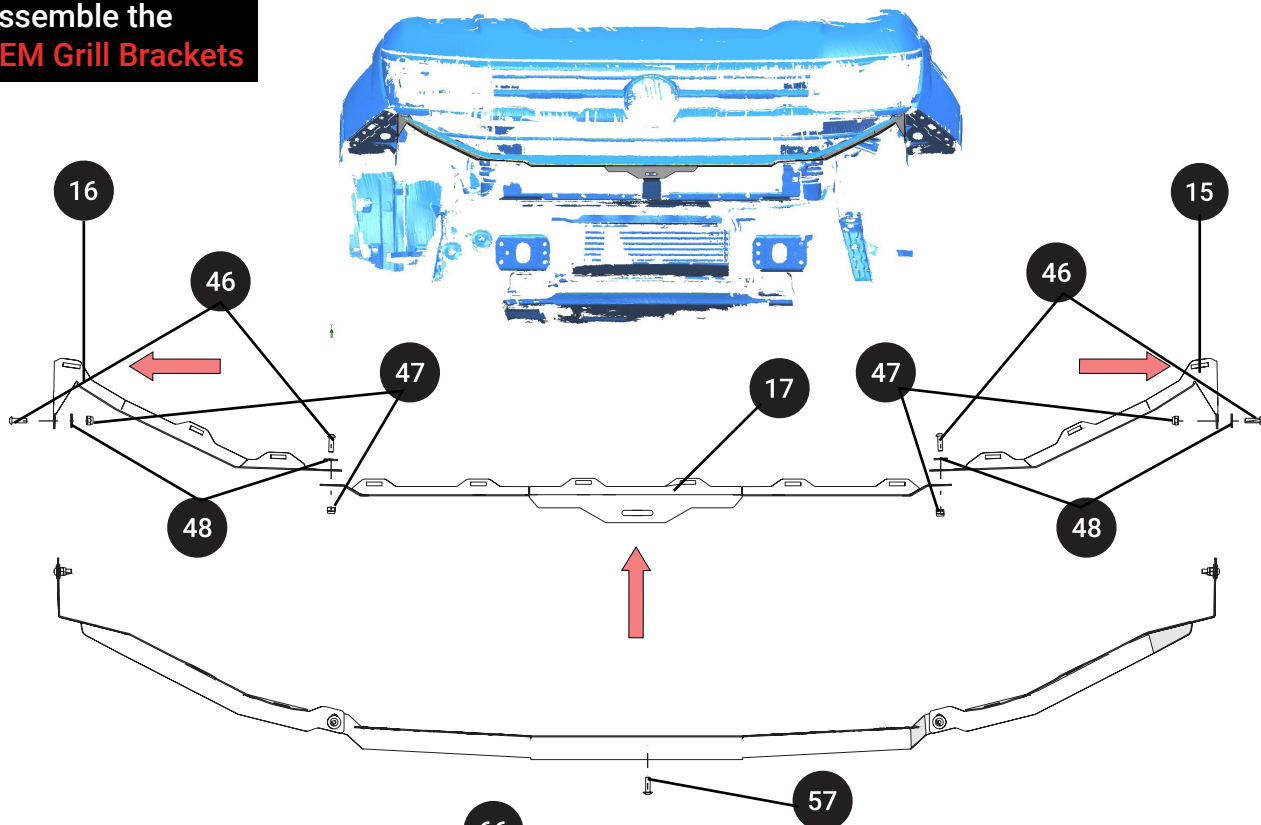
60



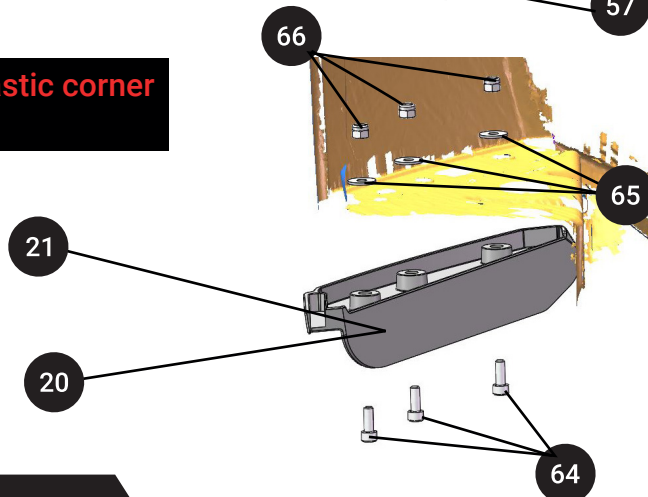
x4 45001043
Nylock Nut M3

Step 4

Assemble the OEM Grill Brackets



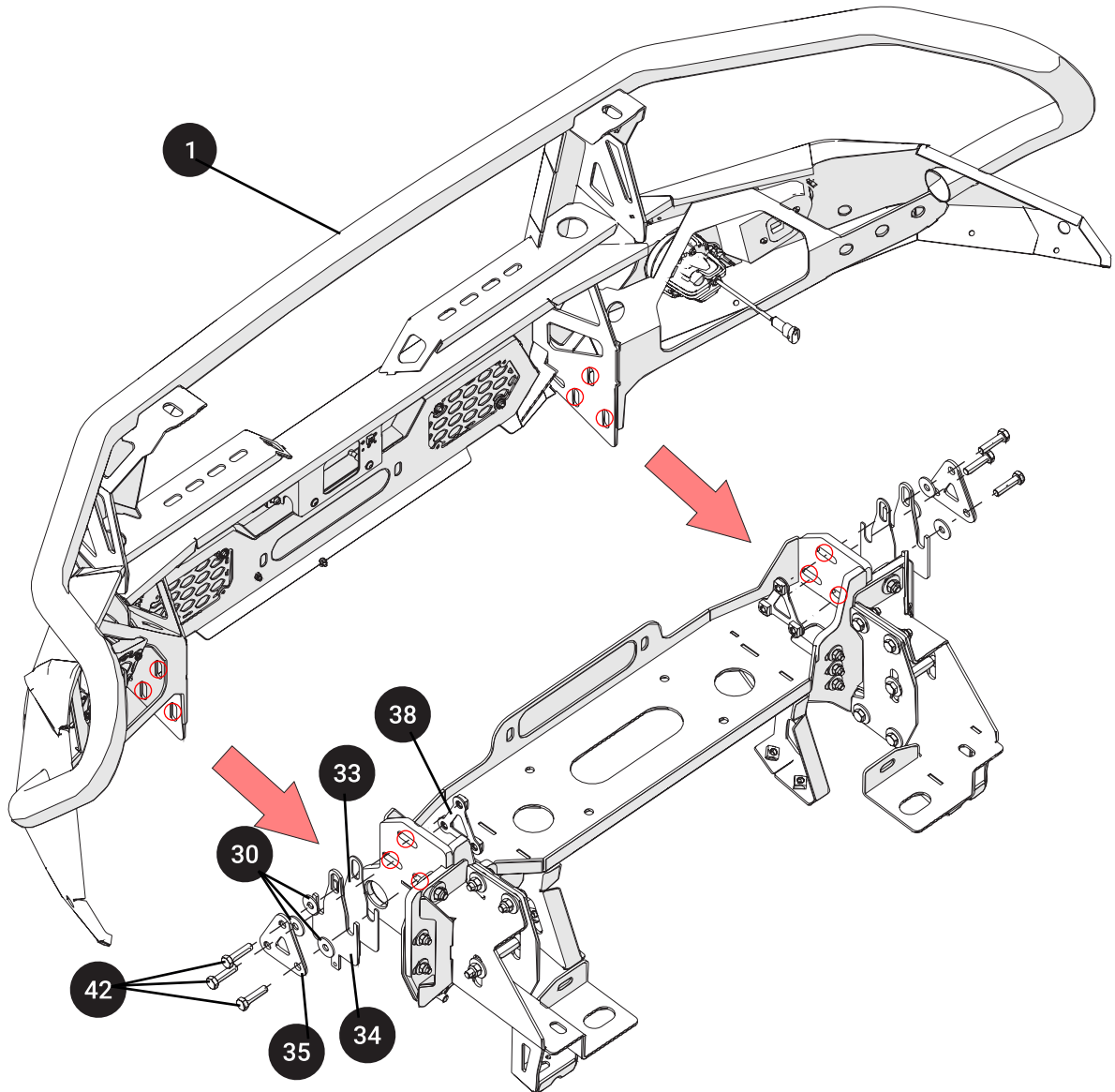
Assemble the plastic corner trim in the car.



Parts Needed:

20 x1 46011730 Plastic Corner Trim (Right Side)	21 x1 46011729 Plastic Corner Trim (Left Side)	64 x6 45001495 Bolt M6x16	65 x6 45000500 Washer M6	66 x6 45000294 Nylock Nut M6	15 x1 46011834 OEM Grill Bracket (Left Side)
16 x1 46011833 OEM Grill Bracket (Right Side)	17 x1 46011728 OEM Grill Bracket (Middle)	46 x4 45001648 Bolt M6x20	48 x8 45001252 Washer M6 (big)	47 x4 45001522 Nylock Nut M6	57 x1 45001257 Bolt M6x20

Step 5



Parts Needed:

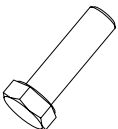
use **shims** if necessary, it is not mandatory.

1



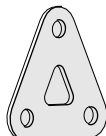
x1 47002910
Bull Bar

42



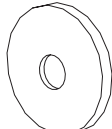
x6 45001553
Bolt M10x40

35



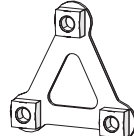
x2 46011962
Triple Washer M10

30



x6 45001251
Washer M10
(Big)

38



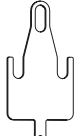
x2 47002910
Plate W/ Welded Nuts
M10

33



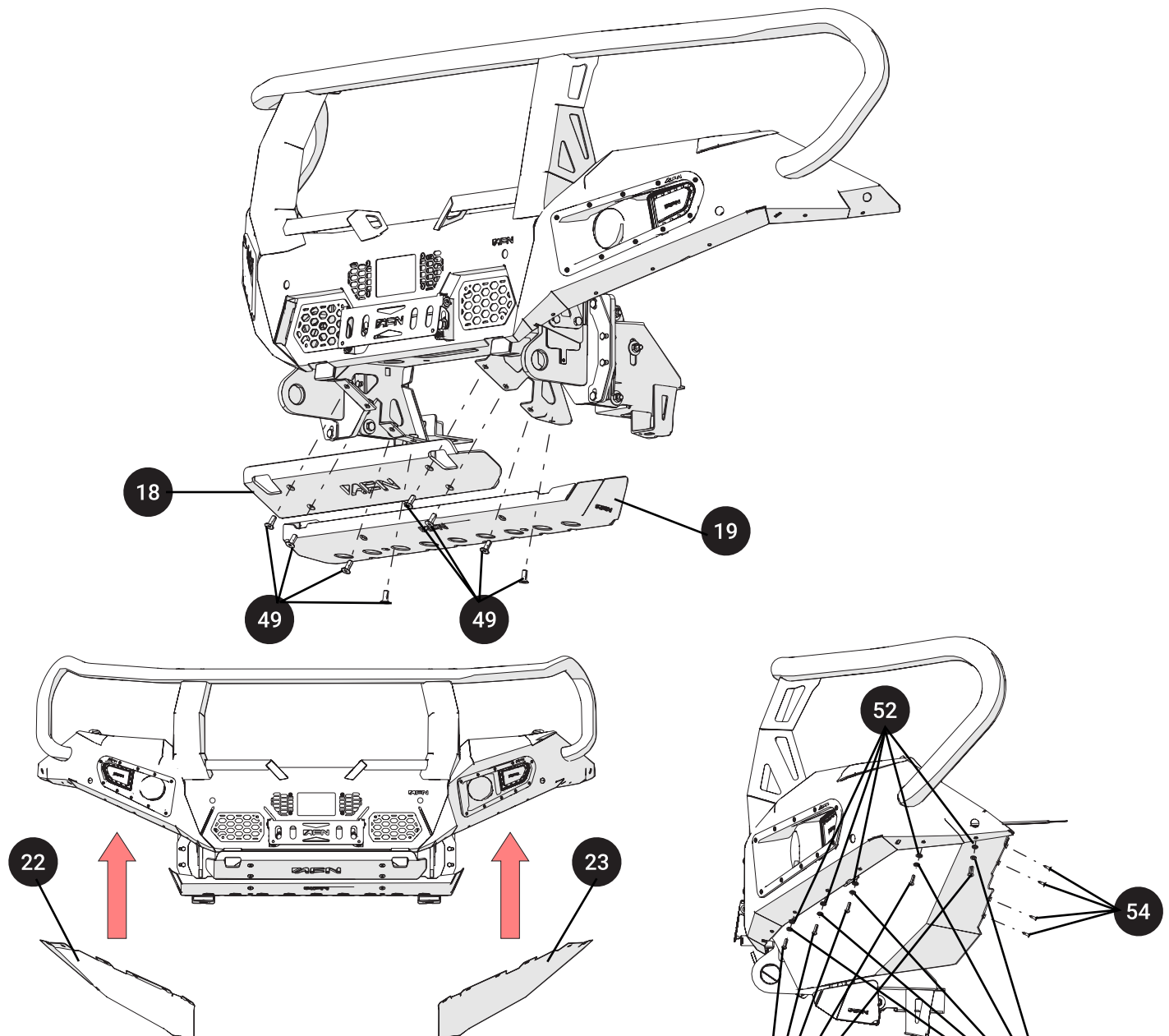
x8 46011584
Shim 4mm

34



x8 46011583
Shim 2mm

Step 6



Parts Needed:

18



x6 46011866
Front Bumper

19



x2 46011865
Front Bumper

22



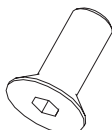
x6 46011727
Wing (Right Side)

23



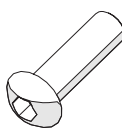
x2 46011726
Wing (Left Side)

49



x8 45000956
Bolt M10x25

50



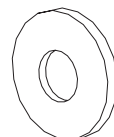
x8 45000998
Bolt M6x20

54



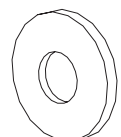
x6 45001114
Bolt M4.2x16

52



x2 45001802
Plastic Washer M6

51



x6 45000979
Washer M6

Final Result